

Date: Friday, 11/11/2005 3:22:46 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ADJUSTABLE ENGINE MOUNT KIT (204)
Job Number : 24757	
Estimate Number : 10102	
P.O. Number : N/A	Part Number : D204708013
This Issue : 11/11/2005 S.O. No. : N/A	Drawing Number : B807 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : See comment below	Due Date : 11/30/2005 Qty: 10 Um: Each
Checked & Approved By : See comment below	
Comment : Est Rev:B 04.11.01 Assembly no longer made in-house KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP204-708-013 CHG001

(12)

DH 06-01-11

2.0 PG

PURCHASING

**Comment:** PURCHASING

Issue P/O: 0000096 for:

6 D3284-001 Sleeve

6 D3284-005 Stud

6 D3284-007 Stud

6 NAS509-12Nut

6 NAS509L12 Nut

to be assembled as per Dwg B80701 Rev. C Possible Supplier: Northern Aero Certificate of Conformity is required

h

05/11/14

3.0 PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure Certificate of Conformity is attached

C206101109

10

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4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect assembly. Visually inspect thread, fit and cad plating

LA 06.01.09

5.0

D3284001

Sleeve



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
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6	D3284-001	Sleeve	<i>B24757</i>
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6.0

D3284005

Stud



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
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6	D3284-005	Stud	<i>B24757</i>
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7.0

D3284007

Stud



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
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6	D3284-007	Stud	<i>B24757</i>
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8.0

D3284009

Bearing



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
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6	D3284-009	Bearing	<i>B24775-2 3mp B24775 5mp</i>
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9.0

D3284011

Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
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1	D3284-011	Bearing	<i>B24776-2 3mp</i>
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B24776-2 5mp

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	MS206136C16	Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
12	MS20613-6C16Rivet		2044 <i>x 12</i> <i>M19096</i> <i>M19392 108mc</i>

11.0	MS206136C19	Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 120.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
12	MS20613-6C19Rivet		<i>M16205 62mc</i> <i>M19349 53mc</i> <i>M15-921 5mc</i>

12.0	NAS50912	Nut
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	NAS509-12	Nut	<i>B24757</i>

13.0	NAS509L12	Nut
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Pick: Packing Kit (Note: (1) D204-708-013 Kit includes all parts listed below)

Qty	Part Number	Description	Batch
6	NAS509L12	Nut	<i>B24757</i>

14.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

10/04/09/01 10
C206101/11 10

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Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-708-013

Location:

REV.A

C206/01/14 10

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUR 06/01/16

(10)

DP 02/01/16

(18)

Job Completion



1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO12468-1	
4. Approved organization name and address AMO 88-97		5. NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00000096	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
1	SLEEVE (D3284001)	B80702-1	BELL 204	27	05-2315	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
2	SLEEVE (D3284001)	B80702-1	BELL 204	60	06-1002	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
3	SLEEVE (D3284001)	B80702-1	BELL 204	37	06-1013	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
4	3/4 STUD (D3284005)	B80704-1	BELL 204	63	05-2583	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..

13. Remarks

THESE AERONAUTICAL PRODUCTS CONFORM TO APPROVED DESIGN DATA IN ACCORDANCE WITH TRANSPORT CANADA STC SH99-11 (FAA STC SR00953NY & SR01395NY).

APPLICATION OF MIL-PRF-16173, Gr. I CORROSION PREVENTATIVE COMPOUND ON THE FINAL INSTALLATION OF THESE PARTS IS THE RESPONSIBILITY OF THE INSTALLER.

14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.		19. <input type="checkbox"/> CAR 571-10 Maintenance Release <input checked="" type="checkbox"/> Other regulations specified in block 13 Certifies that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571-10	
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15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate / Approval Ref. No. N/A
17. Name R. D. Williamson	18. Date (DD MMM YYYY) 06 JANUARY 2006	22. Name N/A	23. Date (DD MMM YYYY)

INSTALLER RESPONSIBILITIES

*Installer must cross-check eligibility with approved data.

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO12468-2	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice PO 00000096	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
5	3/4 STUD (D3284005)	B80704-1	BELL 204	3	05-1892	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
6	3/4 STUD (D3284005)	B80704-1	BELL 204	34	06-1011	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
7	7/8 STUD (D3284007)	B80705-1	BELL 204	25	05-2274	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..
8	7/8 STUD (D3284007)	B80705-1	BELL 204	95	06-1001	Manufactured
-	-	-	205 AND	-	-	..
-	-	-	UH-1H	-	-	..

13. Remarks

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15. Authorized Signature R. D. Williamson	16. Certificate / Approval Ref. No. AMO 88-97	20. Authorized Signature N/A	21. Certificate / Approval Ref. No. N/A
17. Name	18. Date (DD MMM YYYY) 06 JANUARY 2006	22. Name N/A	23. Date (DD MMM YYYY)

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1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO12468-3	
4. Approved organization name and address AMO 88-97		NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice PO 00000096	

6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work
9	7/8 STUD (D3284003)	B80703-1	BELL 205 UH-1H	20	05-2276	Manufactured
-	-	-	-	-	-	..
-	-	-	-	-	-	..
10	NUTS	NAS509-12	various	73	05-1700	Manufactured
11	NUTS	NAS509-12	various	47	05-2618	Manufactured
12	NUTS	NAS509-L12	various	35	05-1551	Manufactured
13	NUTS	NAS509-L12	various	85	05-2535	Manufactured
						..
						..
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						..

13. Remarks
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 STC SH99-11 (FAA STC SR00953NY & SR01395NY).

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